



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-041
Job Sheet 173787



Part No: D4151-041

Job Qty: 4 ea

Part Name: Basket Fwd Hardpoint Assembly, Lower



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Small Fab-3		MAY 22 2018
100	Small Fab	4 pcs	3/16/18	3/16/18	0.00	0.34	Small Fab-6		MAY 23 2018
110	QC	4 pcs	3/16/18	3/16/18	0.00	0.00	QC5		MAY 23 2018
120	Packaging	4 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-2		MAY 23 2018
130	QC21-SA	4 Ea	3/16/18	3/16/18	0.00	0.00	QC21		MAY 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	10 8 Ea (2 ea)	90-Start up Operation	5062293
D4151-1	Lower Hardpoint Plate	10 8 Ea (2 ea)	90-Start up Operation	5058631
D4151-5	Fwd Basket Instl Stud	5 Ea (1 ea)	90-Start up Operation	5072525
MS21043-4	Nut	10 8 Ea (2 ea)	90-Start up Operation	5056040
NAS1149C0432R	Washer	20 16 Ea (4 ea)	90-Start up Operation	505495X12 505620X2 Km138441X1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	10 8	107	0
	D4151-1	10 8	1	0
	D4151-5	5 4	0	0
	MS21043-4	10 8	863	0
	NAS1149C0432R	20 16	1,123	0

Part Specifications

Specifications could not be found.

Plex 3/7/18 10:32 AM Dart.Gagnon.Michelle

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Container No: S072902



Part: D4151-041

Job No: 173787

Serial No/Batch: S072902

Revision:

Inspector:

Date: 05/22/18